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648.4708

Job Sheet 209359



Part No: 648.4708

Job Qty: 1 pcs

Part Name: SWA6A Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/28/20

Job Tracking No:

Due Date: 6/1/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG OM & OOPM-SWA6A Rev. 2

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		6/1/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		DAS
							Packaging 1 - 6		28
							Packaging 1 - 7		9-89
							Packaging 1 - 8		
							Packaging 1 - 9		20-05-04
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

Part: 648.4708
Job No: 209359
Serial No/Batch: S275468
Revision: 2
Inspector:
Exp Date:
Instructions:

Date: 05/04/20



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					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
120	QC 4	1 pcs	6/1/20	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	DAS
					QC 4 - 46	84
					QC 4 - 68	9-89
					QC 4 - 72	
					QC 4 - 74	20-05-04
					QC 4 - 75	
					QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
					QC 4 - 85	
130	Packaging 3-1 - Stock - B4B	1 pcs	6/1/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DAS
					Packaging 3 - 7 - B4B	84
					Packaging 3 - 8 - B4B	9-89
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	20-05-04
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	DAS
135	DC - 1 - B4B	1 pcs	6/1/20	0.00 0.00	DC - 1 - B4B	21
					DC - 2 - B4B	9-89
140	QC 21 - SA	1 pcs	6/1/20	0.00 0.00	QC 21 - SA - 21	DAS
						21
						9-89

QC 21 - SA - 70

QC 21 - SA - 53

Part Op 110 - Packaging 1 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - (Identify as per dwg & Stock Location: _____)

135 - Document Control) Photocopy blue file O&OPM-SWA6A Rev.2

140 - (QC21- Final Inspection - Work Order Release)

015765

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/2 Set Screw		1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5037670
188-FPSS-1032-1/4 Set Screw		1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5253872
188-FPSS-1032-3/8 Set Screw		1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5037669
188-FPSS-1032-5/8 Set Screw		1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5037083
188-FSCS-1032-5/8 Flat socket cap Screw		4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5241379
600.1319	Up Decal	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5273246
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge replace w/t 01004-08-047	1 ft (1 ea)	110-Packaging 1 - Pick Kit	5196433
SWA6A-1100	Upper Bearing	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5233464
SWA6A-1200	Lower DU Bearing	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5265429
SWA6A-1300	Lower Thrust Bearing	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5265425
SWA6A-1400	Circlip Internal	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5176003
SWA6A-1900	1/4" Female Spade Connector	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5253882
SWA6A-2000	1/8" Female Spade Connector	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5097727
SWA6A-400	Thrust Washer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5240382

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	188-FPSS-1032-1/2	1	61	0
	188-FPSS-1032-1/4	1	67	0
	188-FPSS-1032-3/8	1	69	0
	188-FPSS-1032-5/8	1	141	0
	188-FSCS-1032-5/8	4	195	0
	600.1319	1	195	0
	EL314-SJTOW	1	0	0
	SWA6A-1100	1	16	0
	SWA6A-1200	1	17	0
	SWA6A-1300	1	12	0
	SWA6A-1400	1	13	0
	SWA6A-1900	12	162	0
	SWA6A-2000	4	417	0
	SWA6A-400	1	34	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only



Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ ☐ Scrap ☐ ☐ ☐ Use-as-is ☐ ☐ ☐		DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ ☐ ☐ Cross tube ☐ ☐ ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ ☐ ☐ Eng. (Non-AW) ☐ ☐ ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ ☐ ☐ Engineering ☐ ☐ ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐ ☐ ☐				Date : _____ Sequence #: _____ QTY Affected : _____		MRB (Q51042)	
Description Work Order Deviation				Disposition							
Root Cause Operator ☐ ☐ ☐ ☐ ☐ ☐ Manufacturing Process ☐ ☐ ☐ ☐ ☐ ☐ Equip/Tooling ☐ ☐ ☐ ☐ ☐ ☐ Handling/Preservation ☐ ☐ ☐ ☐ ☐ ☐ Material ☐ ☐ ☐ ☐ ☐ ☐ Product Improvement ☐ ☐ ☐ ☐ ☐ ☐ Process Improvement ☐ ☐ ☐ ☐ ☐ ☐ Human Factors ☐ ☐ ☐ ☐ ☐ ☐				FAULT CATEGORY Contamination ☐ ☐ ☐ ☐ ☐ ☐ Misaligned/off center ☐ ☐ ☐ ☐ ☐ ☐ BOM/Route ☐ ☐ ☐ ☐ ☐ ☐ Broken/Damage/Defect ☐ ☐ ☐ ☐ ☐ ☐ Incomplete/Unclear Instructions ☐ ☐ ☐ ☐ ☐ ☐ Drill Holes ☐ ☐ ☐ ☐ ☐ ☐ Fit/Function ☐ ☐ ☐ ☐ ☐ ☐ Pressure/Forced ☐ ☐ ☐ ☐ ☐ ☐ Bending ☐ ☐ ☐ ☐ ☐ ☐ Crushing ☐ ☐ ☐ ☐ ☐ ☐ Cracks ☐ ☐ ☐ ☐ ☐ ☐ Crimp/Kink/Ripple/Wave/Twist ☐ ☐ ☐ ☐ ☐ ☐ Marks/Chatter ☐ ☐ ☐ ☐ ☐ ☐ Mislabeled ☐ ☐ ☐ ☐ ☐ ☐ Other/Details: _____				Power Loss/Surge ☐ ☐ ☐ ☐ ☐ ☐ Folio/Program ☐ ☐ ☐ ☐ ☐ ☐ Grain Direction ☐ ☐ ☐ ☐ ☐ ☐ Weld ☐ ☐ ☐ ☐ ☐ ☐ Wrong Stock Pulled ☐ ☐ ☐ ☐ ☐ ☐ Out of Sequence ☐ ☐ ☐ ☐ ☐ ☐ Off-set/Set-up ☐ ☐ ☐ ☐ ☐ ☐ Positioned Wrong ☐ ☐ ☐ ☐ ☐ ☐ Outside Tolerance ☐ ☐ ☐ ☐ ☐ ☐ Drawing ☐ ☐ ☐ ☐ ☐ ☐ Finish ☐ ☐ ☐ ☐ ☐ ☐ Part Lost/Missing ☐ ☐ ☐ ☐ ☐ ☐ Misread ☐ ☐ ☐ ☐ ☐ ☐			
				Completed By							
				Lead hand / Supervisor							
				QC / QA Coordinator							